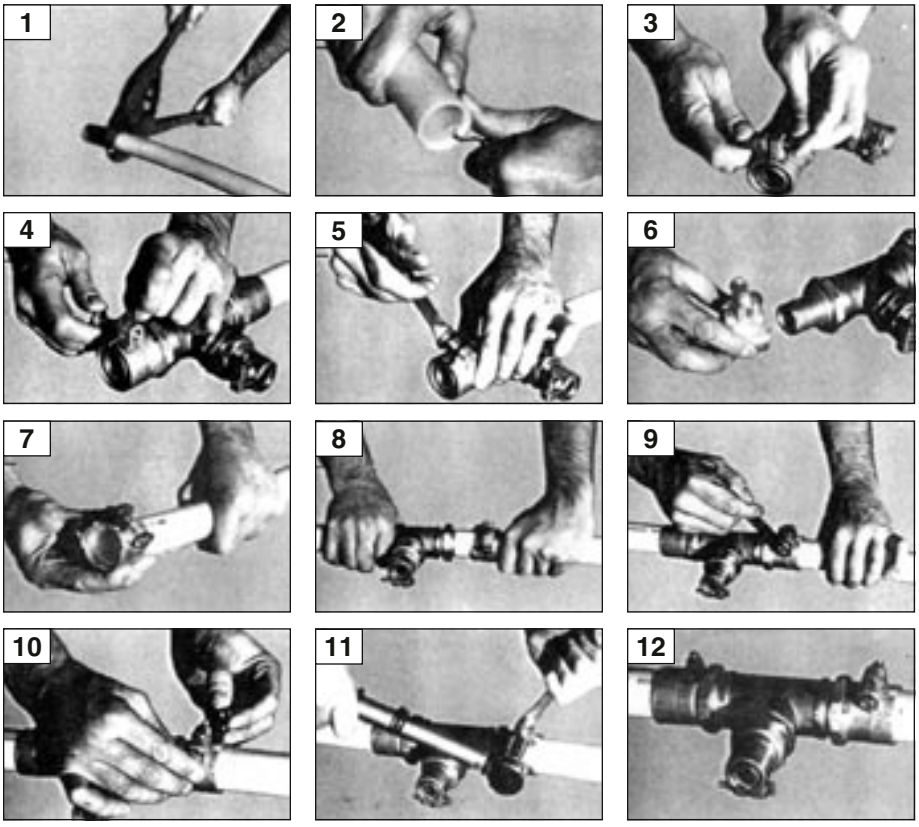
Instructions for installation
Large PEX x MIP Adapters

1. Cut the PEX pipe at a right angle with a PEX tubing cutter.
2. Deburr the pipe with an appropriate tool.
3. Unscrew the stainless steel bolt and nut from the clamping ring.
4. Insert a coin or similar object into the slot of the clamping ring.
5. Insert the short screw into the clamping ring and turn it clockwise towards the coin.
6. The coin will stop the screw and the clamping ring will open for easy removal from the coupling.
7. Push the clamping ring onto the pipe. Be careful not to turn the clamping ring! The notch in the clamping ring should face the fitting.
8. Insert the coupling completely into the pipe.
9. Replace the clamping ring on the coupling
10. Replace the screw and remove the coin.
11. Replace the stainless steel bolt and nut and firmly fasten the clamping ring (using the torque as listed on the next page).



Pipe Diameter	Torque
1-1/4" I.D. (40x3.7mm)	15 ft • lb (20 Nm)
1-1/2" I.D. (50x4.6mm)	30 ft • lb (40 Nm)
2" I.D. (63x5.7mm)	52 ft • lb (70 Nm)
2-1/2" I.D. (75x6.9mm)	52 ft • lb (70 Nm)
3" I.D. (90x8.2mm)	129 ft • lb (175 Nm)
4" I.D. (110x10.0mm)	129 ft • lb (175 Nm)

The fitting should always be tested as follows: Pressurize the system to 1.5 times the normal working pressure for 30 minutes. Relieve the pressure to half the normal working pressure. When this new minimum pressure can be maintained for 90 minutes, the pipes and the fittings are tight. Then check the fittings visually.