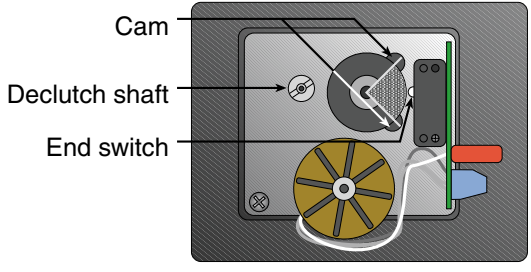
Coupling Replacement
Mixing Valve Motor

There is a difference in alignment of 45˚ between the 2 couplings supplied with this kit.
To determine which of the plastic couplings is the correct one follow the steps below.

1. Ensure that the mixing valve and mixing valve motor are aligned and in the same position. 1/2 way open is recommended.
2. Install one of the couplings on the motor. The pointer on the coupling should now indicate the correct position of the mixing valve. If yes, the correct coupling is used continue to step 3. If no, exchange coupling and test again.
3. Finish mounting the motor. Before closing the motor cover, make sure that the cam shaft is positioned so that the end switch is within the 90˚ angle defined by the 2 cams. If not, then push and turn the declutch shaft to align the camshaft so that the end switch is within the 90˚ angle defined by the 2 cams.



Motor shown in 1/2 open position.