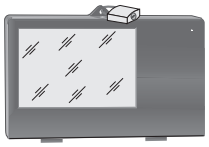
Installation Instructions

Enclosure Mounting



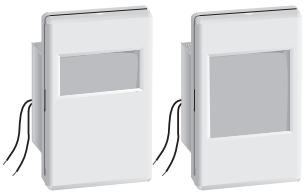
Enclosure A
Enclosure A is a robust housing for the control and associated wiring. Safety dividers in the wiring chamber are provided to separate low and high voltage wiring.



Locking Cover 30006
Locking Cover 30006 is designed to fit Enclosure A. This cover has a plastic window and is supplied with a lock and key. The cover allows the installer to prevent unwanted tampering with the settings on the control.

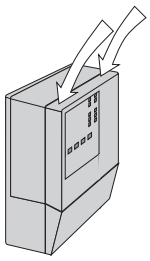


Enclosure C
Enclosure C is designed for smaller controls and their wiring. This enclosure has either a large or a small window opening depending on the control used.

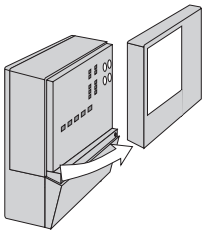


Enclosure D
Enclosure D is the same as enclosure C except that it has a large chamber on its back which is normally used to house an additional relay for pumps or other large electrical loads.

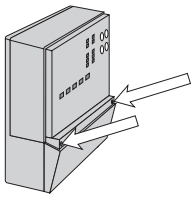
Enclosure A — Assembly and Instructions



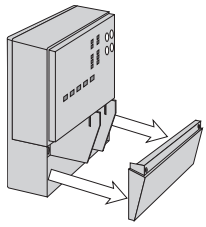
Press down at the fingertip grips on top of the front cover and pull out and down.



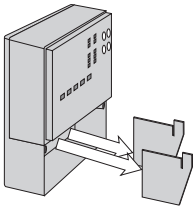
Lift the front cover up and away from the control.



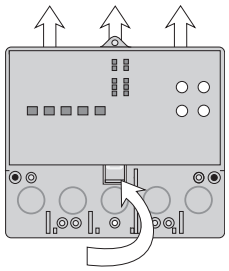
Loosen the screws at the front of the wiring cover.



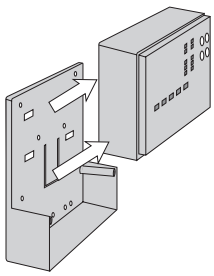
The wiring cover pulls straight out from the wiring chamber.



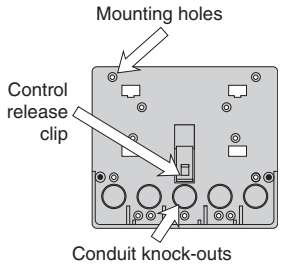
Remove the safety dividers from the wiring chamber by pulling them straight out of their grooves.



Press the control release clip on the base inside the wiring chamber and slide the control upwards.

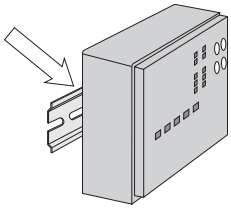


The control lifts up and away from the base.

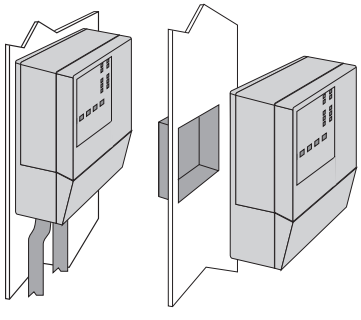


The base is ready for mounting.

The control can be mounted on a standard DIN rail. First remove the control from its base and then, using the hooks and spring clip on the back of the control, mount it onto the DIN rail. This will be a popular option for those who prefer to mount the control inside a larger electrical panel.



The wiring can enter the bottom or the back of the enclosure. Knock-outs provided in the base allow the wiring to be run in conduit up to the enclosure. The base also has holes that line up with the mounting holes of most common electrical boxes.



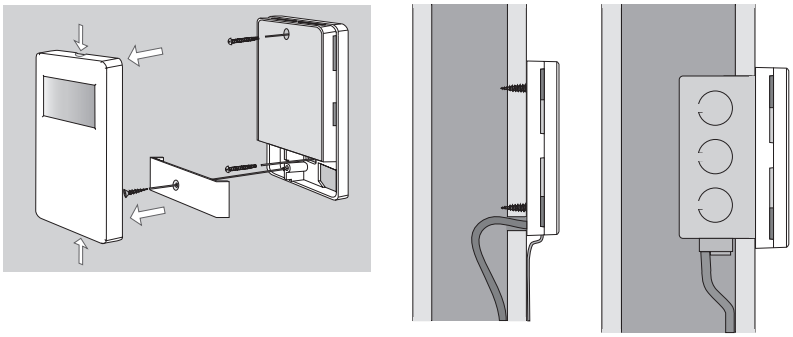
Installation Instructions

Enclosure Mounting

Enclosure C and D — Assembly and Instructions

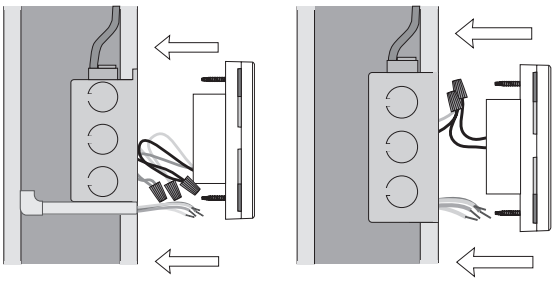
Mounting the C Enclosure

Grasp the front cover by the fingertip grips on the top and bottom of the enclosure and pull the front cover off. Remove the wiring cover screw. The enclosure is either mounted flush onto a wall or it can be placed onto a 2" × 4" electrical box. The mounting holes in the enclosure accept #6 screws. Wiring to the control enters the wiring chamber through the back or bottom of the enclosure. To reassemble the enclosure, first replace the wiring chamber cover and then push the front cover onto the enclosure until it snaps into place.



Mounting the D Enclosure

Enclosure D can be mounted on a 2" × 4" duplex electrical box with a minimum depth of 1.75". The front cover is removed by following a similar procedure given for Enclosure C. Rough-in wiring is made to the electrical box using standard wiring practices. High voltage wiring connections are made inside the electrical box directly to the wires exiting the back of the control. Low voltage and sensor wiring enters the wiring chamber through the back or bottom of the enclosure depending on local electrical code requirements.



Technical Data:	Enclosure A	Enclosure B	Enclosure C
Color	Red	Off-white	Off-white
Type	NEMA 1	NEMA 1	NEMA 1
Material	VC or PPO plastic	PVC or ABS plastic	PVC or ABS plastic
Dimensions (H × W × D inches)	6-5/8 × 7-9/16 × 2-13/16	4-3/4 × 2-7/8 × 7/8	4-3/4 × 2-7/8 × 1-7/8
Dimensions (H × W × D mm)	170 × 193 × 72	120 × 74 × 23	120 × 74 × 49

Limited Warranty and Product Return Procedure

HeatLink® warrants to the original purchaser each HeatLink® product against defects in workmanship and materials when the product is installed and used in compliance with HeatLink's instructions. This limited warranty covers the cost of parts and labor provided by HeatLink® to correct defects in the materials and/or workmanship. Returned products that are fully operational are not considered warranty cases. HeatLink® also does not cover parts and labor to remove, transport or reinstall a defective product. HeatLink® will not be liable for any damage other than repair or replacement of the defective part or parts and such repairs or replacement shall be deemed to be the sole remedy from HeatLink®. This warranty shall not apply to any defects caused or repairs required as a result of unreasonable or negligent use, neglect, accident, improper installation, or unauthorized repair or alterations. In case of defect, malfunction or failure to conform to warranty, HeatLink® will for a warranty period of 18 months from the date of invoice to the original purchaser or 12 months from the date of installation of the product, whichever occurs first, repair, exchange or give credit for the defective product. Any express or implied warranty which the purchaser may have, including merchantability and fitness for a particular purpose, shall not extend beyond 18 months from date of invoice or 12 months from the date of installation of the product, which ever occurs first.

Replacements: HeatLink® can send replacement product if requested. All replacements are invoiced. Any possible credit for the replacement will only be issued once the replaced product has been returned to HeatLink®.

Product Return Procedure: Product that are believed to have failed must be returned to HeatLink®. When agreed to by HeatLink®. The installer or other qualified service person must, at the owners expense, determine which component has failed. The product must be returned complete with all of its components (sensors, base, etc.) Products must be returned together with the proof of purchase to the original purchaser who then returns the product to HeatLink® After receiving a returned goods authorization (RGA) number from HeatLink®.

Please include the following information with the product: The full address of the original purchaser, the RGA number and description of the problem.

For returns in Canada and the U.S.A., please have product returned to HeatLink Group Inc., 4603E 13th Street N.E., Calgary, Alberta, Canada, T2E 6M3, Ph. 1-800-661-5332.

For returns in Ireland, please have product returned to HeatLink Ireland, Cappincur, Tullamore, Co. Offaly., Ph. (0506) 4062.

- If returned during the warranty period and the product is defective, HeatLink® will issue full credit for the returned product less cost of missing parts.
- If returned during the warranty period and the product is fully operational, HeatLink® will return the product to the original purchaser for a testing cost of $40.00 plus shipping.
- If returned during the warranty period and the product is not damaged and is fully operational, HeatLink® can take back the product for a return charge of 50% of the product's net value. This request has to be specified otherwise the product will be returned with a testing cost of $40.00 plus shipping.
- If returned after the warranty period and the product needs repair, HeatLink® will repair and return the product. Repair and shipping costs will be invoiced. HeatLink's repair costs are calculated at $40.00 / hour plus the cost of parts. If the repair costs will be more than $60.00 a repair estimate will be sent to the original purchaser.

HeatLink® Canada
Manufactured & Distributed by HeatLink Group Inc.
Head Office:
4603E - 13th Street NE
Calgary, AB, T2E 6M3
Toll Free: 1-800-661-5332 Phone: (403) 250-3432
Fax: 1-866-450-1155
Mississauga Office:
1555 Bonhill Road, Unit #7
Mississauga, ON, L5T 1Y5
Toll Free: 1-800-661-5332 Phone: (905) 795-8289
Fax: 1-866-450-1155

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