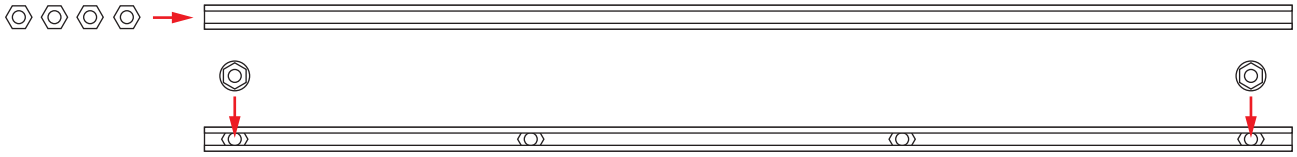
Installation Instructions

#72401 Mounting Rails for Surface Mount Manifold Housings

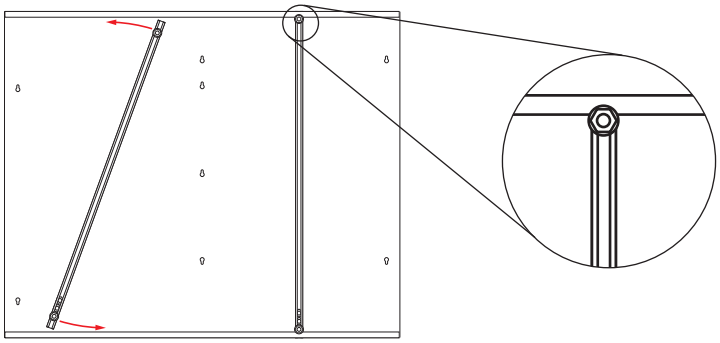
Mounting the Manifold using Optional Mounting Rails

- **1 ¼" Stainless Steel Manifold**
- **TwistSeal Manifold**

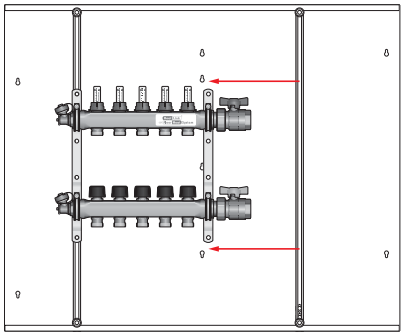
Step 1 Place four bolts into the rail; bolt head into the rail with the threads sticking out. Put the flange nuts on the first and last bolts. Repeat with the second rail.



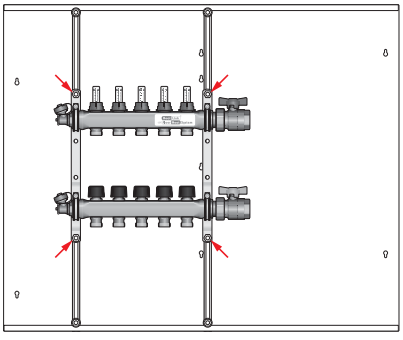
Step 2 Rotate the rail into the top and bottom slots at the back of the housing. Move the bolts with flange nuts to the top and bottom and hand tighten the nuts to keep the rail in place.



Step 3 Position the rails in line with the manifold brackets.



Step 4 Slide the remaining bolts to the bracket holes and place the manifold on the bolts. Tighten the hex nuts on to the bolts to hold the manifold in place.



Step 6 Once the manifold is in the desired location, tighten all the nuts to secure the rails and manifold in place.