ECO Boiler Panels

Installation, Operation, and Maintenance Manual

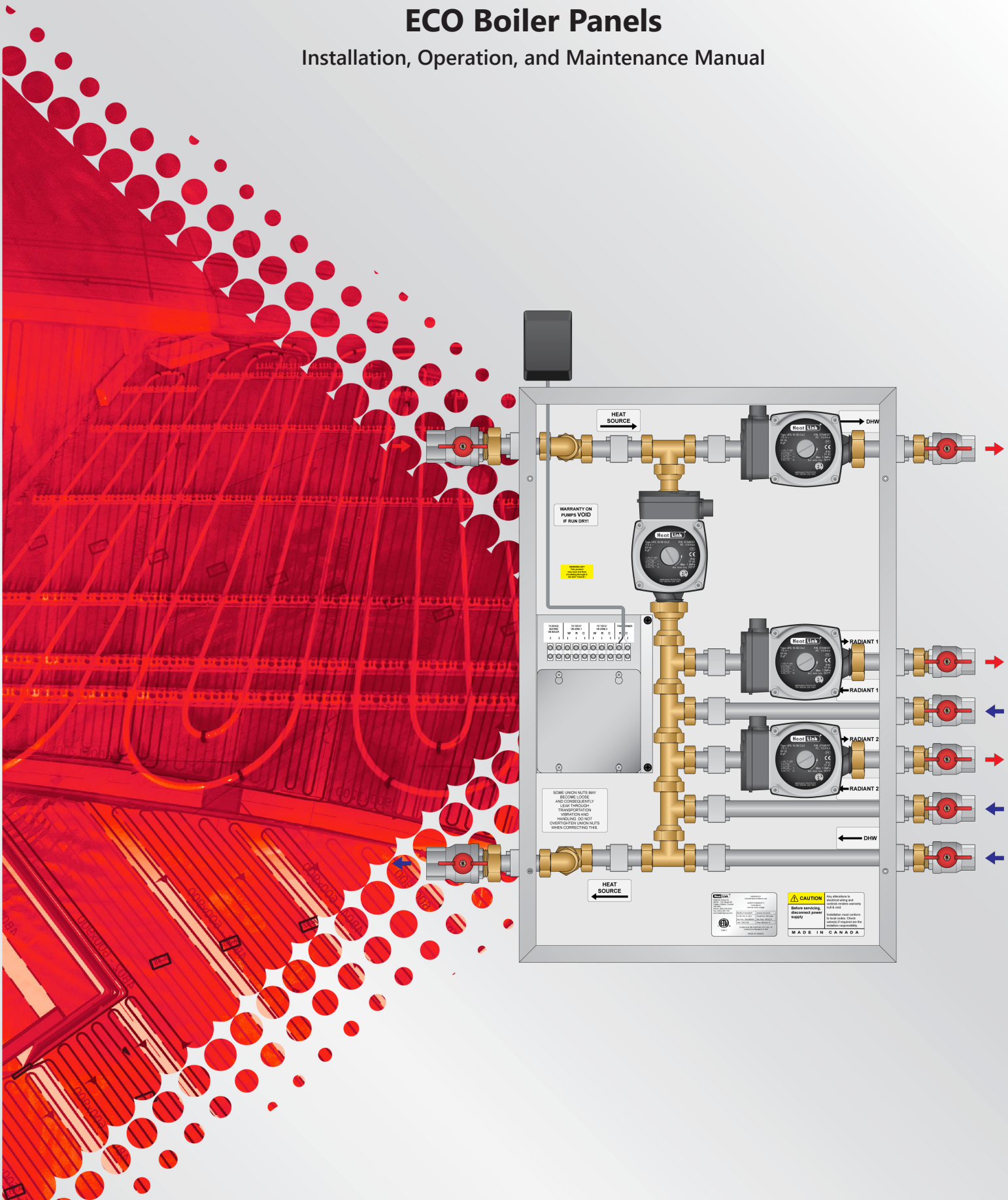


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Warnings

The ECO panel is for indoor use only and must be installed by a qualified installer/service technician. This product must be installed and operated in strict accordance with the terms set out in this manual and in accordance with the relevant requirements of the Local Authority Having Jurisdiction. Failure to comply will result in a void of warranty, and may also result in property damage, serious injury, or death.

Servicing

Prior to commencing installation of this panel it is necessary to read and understand all sections of this manual. The symbols below are used throughout this document to ensure proper operation of the panel, and your safety. Please pay attention to these symbols.



Warning
Possible Hazard



Warning
Live Power



Warning
Hot Pipes



Warning
Treated Water



In order to avoid injury or death, switch off the power to the panel prior to inspecting or making connections to the terminal strip.

Disclaimer

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Tools For Installation

- Level
- Screwdriver or power drill
- Flat head bit
- Phillips head bit # 2
- 2 adjustable wrenches (or 2× 30mm wrenches and 2× 40mm wrenches)

Function

This panel is specially designed to work with the Weil-McLain ECO boiler and can provide distribution and zoning for a wide variety of hydronic heating applications.

The effectiveness of the system is dependant on the system being designed and installed correctly. Proper consideration of factors such as BTU loads, outdoor design temperature, indoor design temperature, room set-point temperature(s), differential fluid temperatures, head loss, flow rates, and transfer capacities of the heat emitters is critical.

Once these factors have been considered and the system requirements determined, these can then be evaluated and compared to the zone control panel capabilities (refer to pages 5-8).

Note: This panel does not regulate or monitor the operating safety limit temperatures of the fluid leaving the heat source.

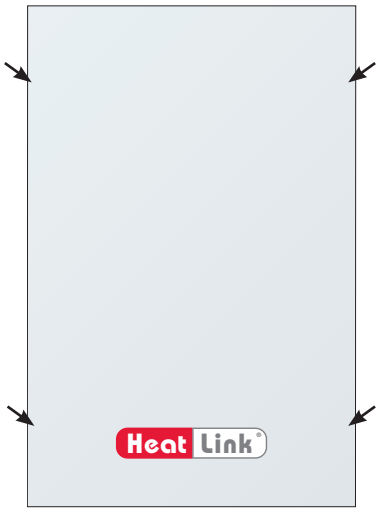
Unpacking

Step 1 Examine carton for any damage that may have occurred during shipping. If damage is visible notify your courier and supplier immediately.

Step 2 Open the carton by removing the staples.

Step 3 Remove the cardboard spacers from the carton, then remove the panel from the carton. Lift the panel by the base, not the cover.

Step 4 There are 4 screws holding the cover in place. Remove these 4 screws.



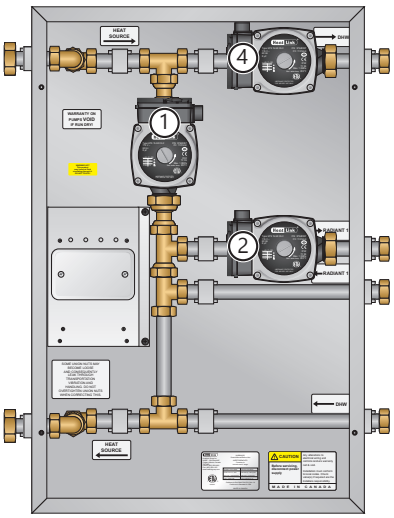
Step 5 Remove the cover from the panel.

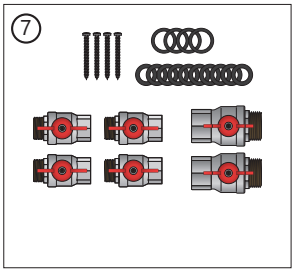
Step 6 Verify the following items:

- Installation, Operation, and Maintenance Manual
- Accessory Pack
- 24Vac Plug-in Transformer (ECO2ZN4P only)

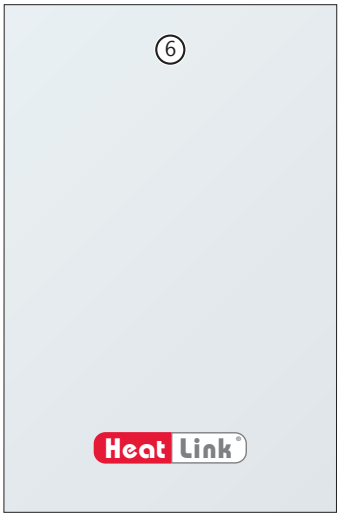
Panel Components

ECO1ZN3P

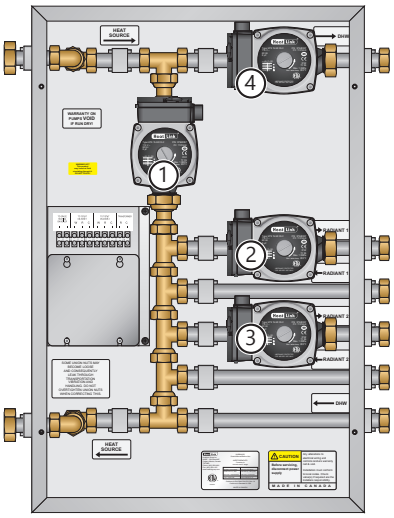


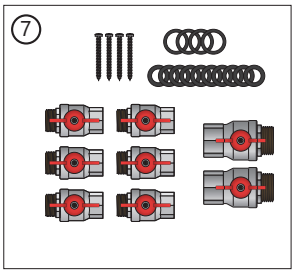


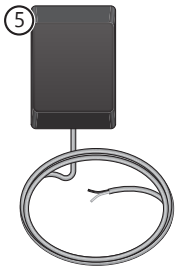
- (4) mounting screws
- (10) ¾" rubber washers
- (4) 1" rubber washers
- (4) ¾" M G x ¾" FNPT Ball Valves
- (2) 1" M G x 1" FNPT Ball Valves



ECO2ZN4P







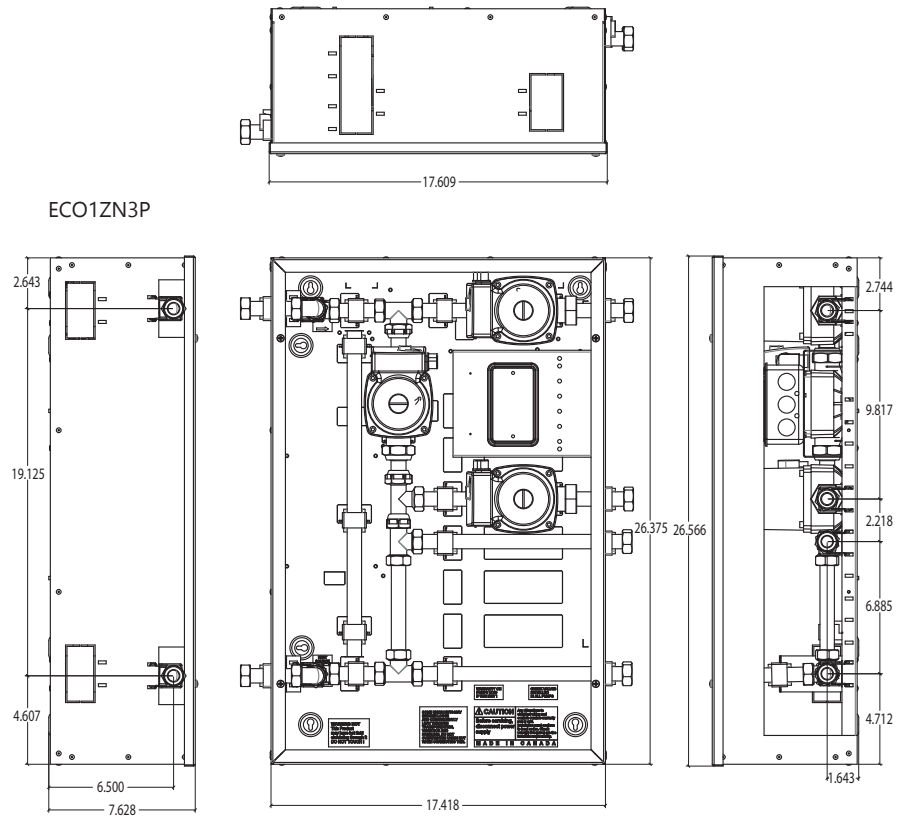
- (4) mounting screws
- (12) ¾" rubber washers
- (4) 1 " rubber washers
- (6) ¾" M G x ¾" FNPT Ball Valves
- (2) 1" M G x 1" FNPT Ball Valves

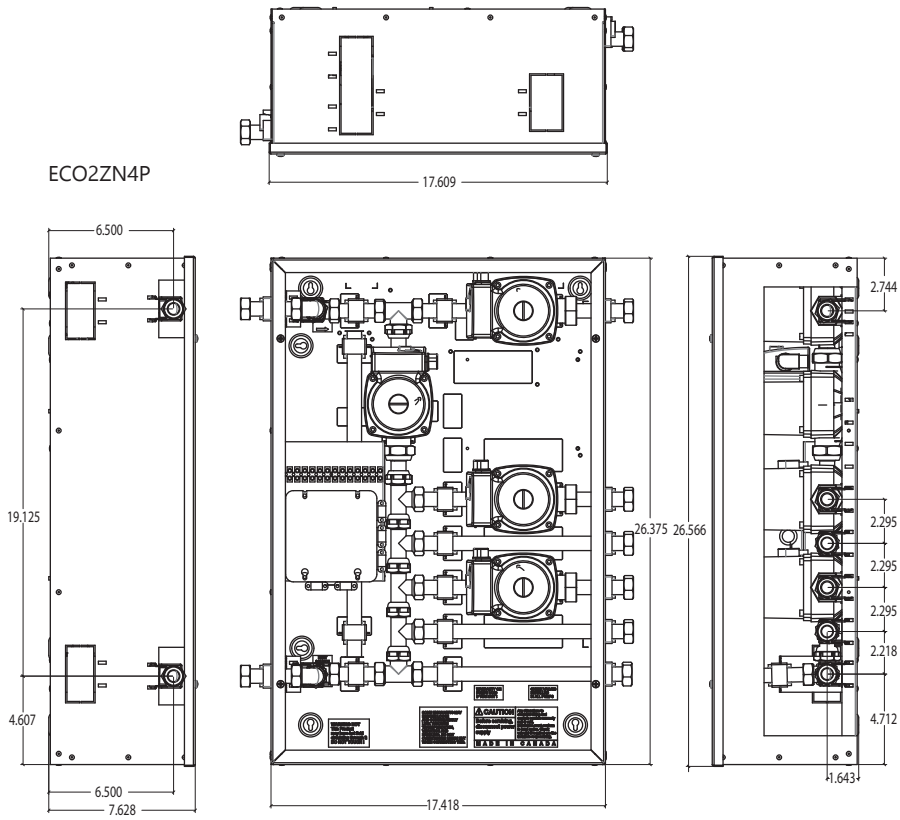
#	Component	Part Number	
		ECO1ZN3P	ECO2ZN4P
①	Primary Circulator	PUMP1558	PUMP1558
②	Radiant 1 Circulator	PUMP1558	PUMP1558
③	Radiant 2 Circulator	n/a	PUMP1558
④	DHW Circulator	PUMP1558	PUMP1558
⑤	20VA Plug-in Transformer	n/a	PLINTR20VA
⑥	Enclosure	n/a	n/a
⑦	Accessory Pack	–	–
	¾" Washer	NTRWSH34	NTRWSH34
	1" Washer	NTRWSH1	NTRWSH1

Specifications

	ECO1ZN3P	ECO2ZN4P
Listing	cETLus	
Conforms to	CAN/CSA-C22 No.14, UL508	
Dimensions	26.566"H x 17.609"W x 7.628"D	
Nominal panel output	80,000 btu/hr	100,000 btu/hr
Nominal flow	6.0 US gpm @ 35°F ΔT	10.0 US gpm @ 35°F ΔT
Max ambient temperature	120°F (49°C)	
Min operating temperature	40°F (4°C)	
Max operating temperature	200°F (93°C)	
Max operating pressure	125 psi (862 kPa)	
Power requirements	120 V(ac)/24 V(ac) 60 Hz	
Primary circulator	Non-ferrous, Grundfos UPS15-58	
Radiant 1 circulator	Non-ferrous, Grundfos UPS15-58	
Radiant 2 circulator	n/a	Non-ferrous, Grundfos UPS15-58
DHW circulator	Non-ferrous, Grundfos UPS15-58	
Auxiliary terminal	n/a	1 dry contact, max. load 1.5A
Piping	¾" 304 Stainless steel tubing	
Piping connections	1" FNPT	
Backplate	16 gauge galvanized steel	
Enclosure	Powder coated steel	

Dimensions


17.609
ECO1ZN3P
2.643
19.125
4.607
6.500
7.628
26.375
26.566
17.418
2.744
9.817
2.218
6.885
4.712
1.643

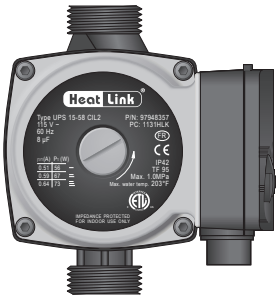

17.609
ECO2ZN4P
6.500
19.125
4.607
6.500
7.628
26.375
26.566
17.418
2.744
2.295
2.295
2.295
2.218
4.712
1.643

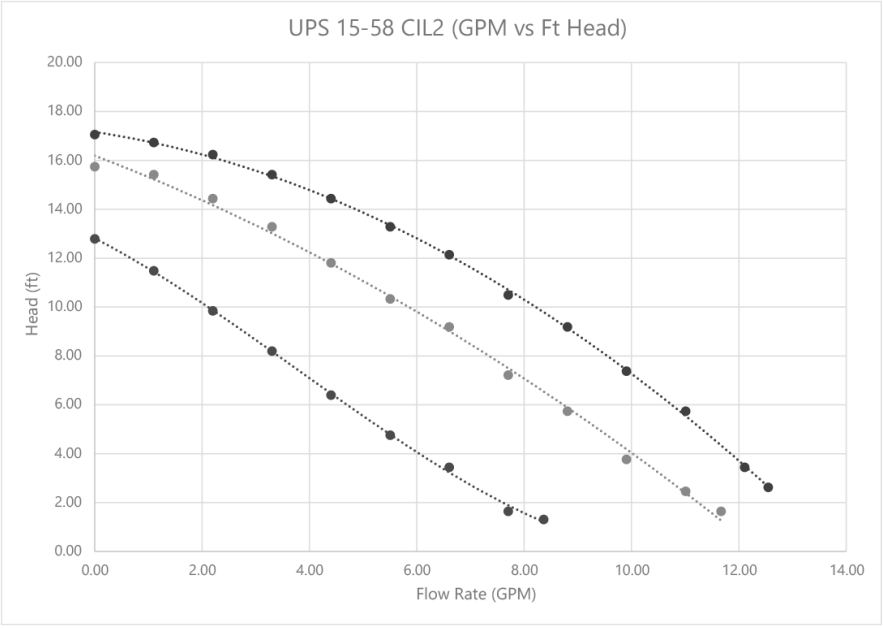
Panel Component Specifications

Circulators

The circulators moves the heated fluid through the hydronic system when there is a call for heat from the thermostat.

Specifications:
• The following pump curves apply.





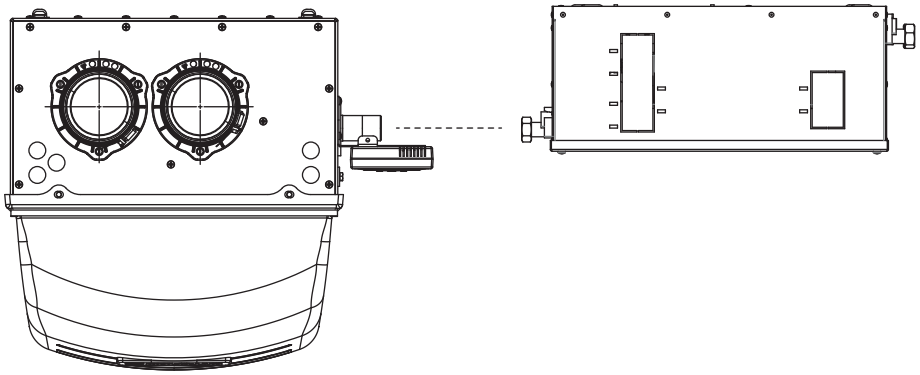
Mounting

Prior to mounting the panel, ensure the wall is capable of supporting the weight of the panel.
ECO2ZN4P only - Ensure that a 120V receptacle is within reach of the plug-in transformer.

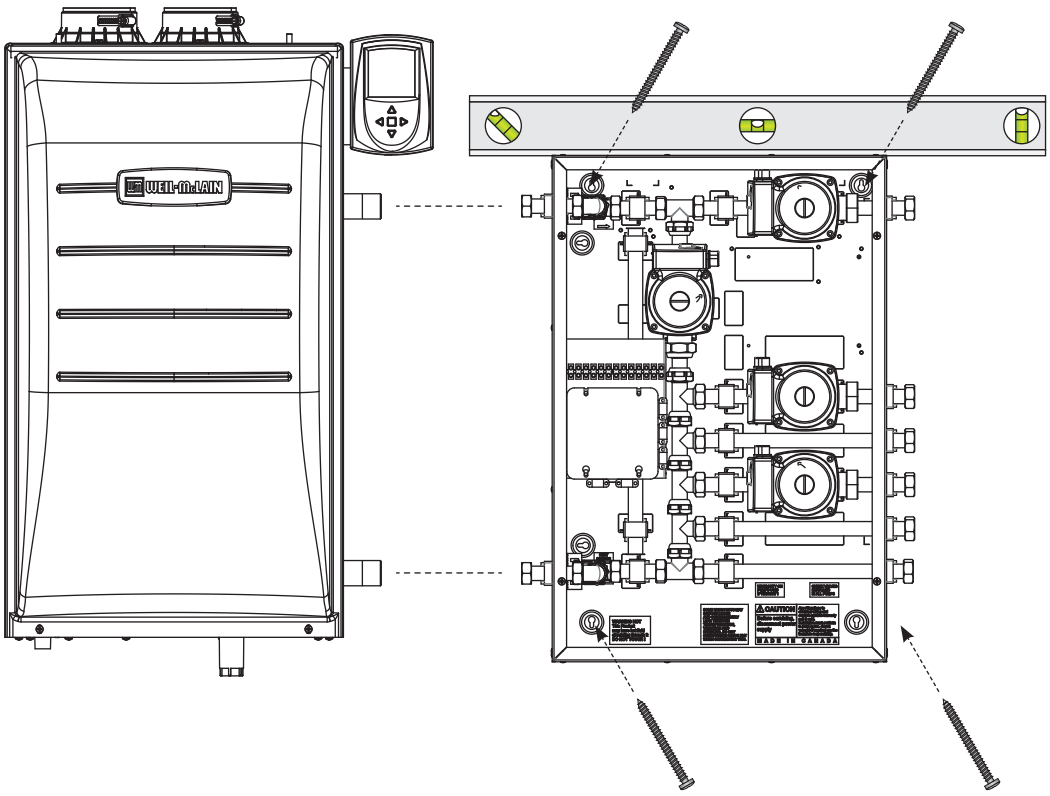
Step 1 Align and level the panel so that the panel supply inlet piping is level with the boiler outlet piping.

Step 2 Secure the panel in place with supplied screws.

Top View



Front View

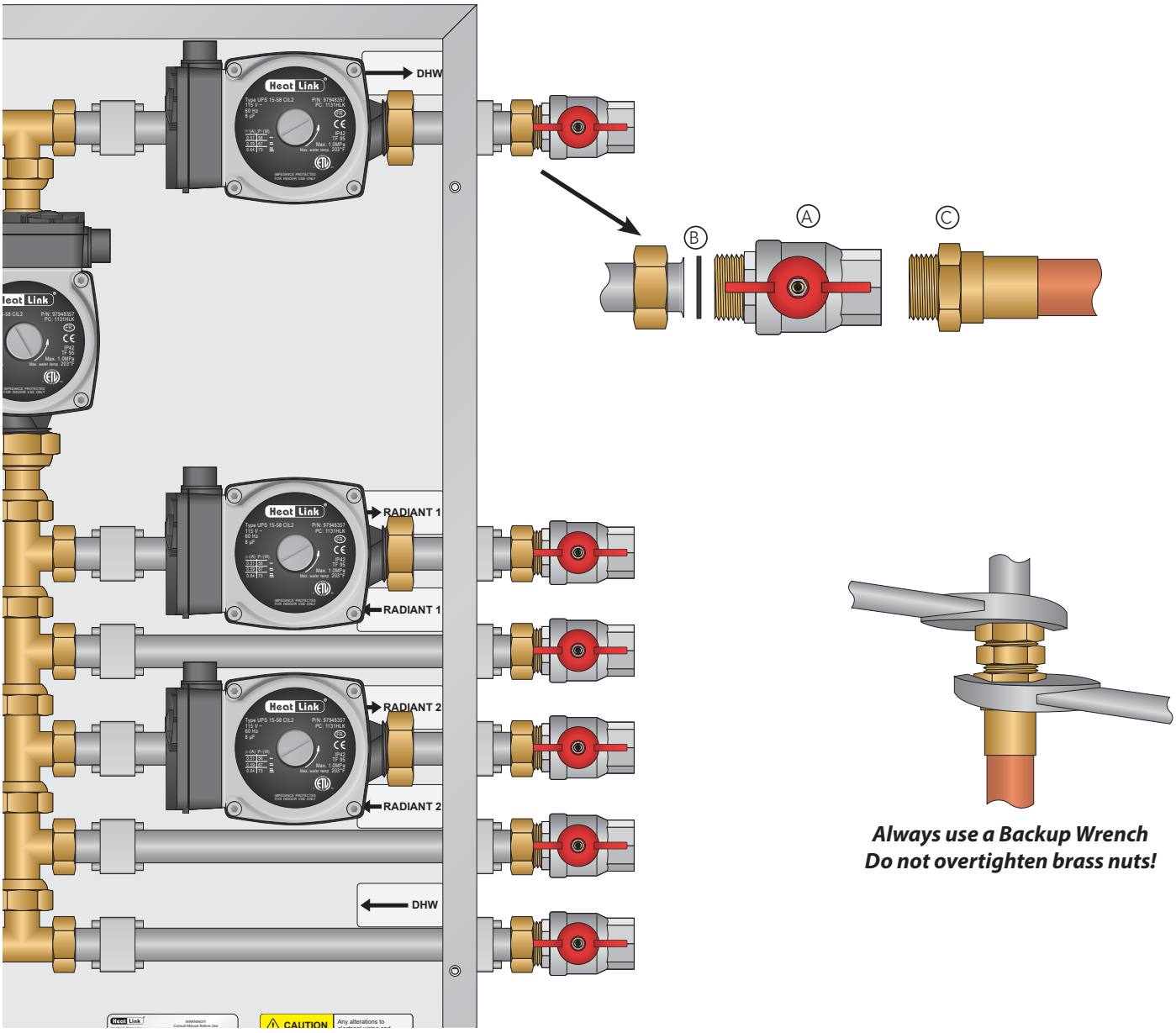


Piping Hookup

With the panel hooked up to the boiler (see page 9) you can now make the rest of the connections. The supplied washers Ⓑ must be used for all panel connections - do not overtighten the panel connections, as this will damage the rubber washers.

You will need 2 x 30mm, or large adjustable (Crescent®) or smooth jaw pipe wrenches to tighten fittings.

Step 1 Connect the ball valves Ⓐ to copper pipe or PEX tubing using a MNPT fitting or adapter Ⓒ, and then to the panel pipework.



Note: Use precautions when soldering or applying heat within 16" of the panel.

Fill and Purge

The following steps are recommended in order to fill the panel with water and purge entrained air once piping is completed, and before activation of the panel.

Note: *Additional purging steps may be required for the rest of the hydronic system.*

Step 1 Ensure the panel is not plugged in.

Step 2 Fully close valves Ⓐ, Ⓑ, Ⓒ, Ⓓ, Ⓔ, and Ⓕ.

Step 3 Attach a fill hose and a purge hose (not included) at the Heating Manifold supplied from valves Ⓑ and Ⓒ.

Step 4 Fill the system.

Step 5 When the water coming out of the purge hose is free of bubbles fully open valves Ⓑ and Ⓒ.

Step 6 When exiting water from manifold is free of bubbles, close valve Ⓑ and Ⓒ.

Step 7 Repeat for valves Ⓓ & Ⓔ.

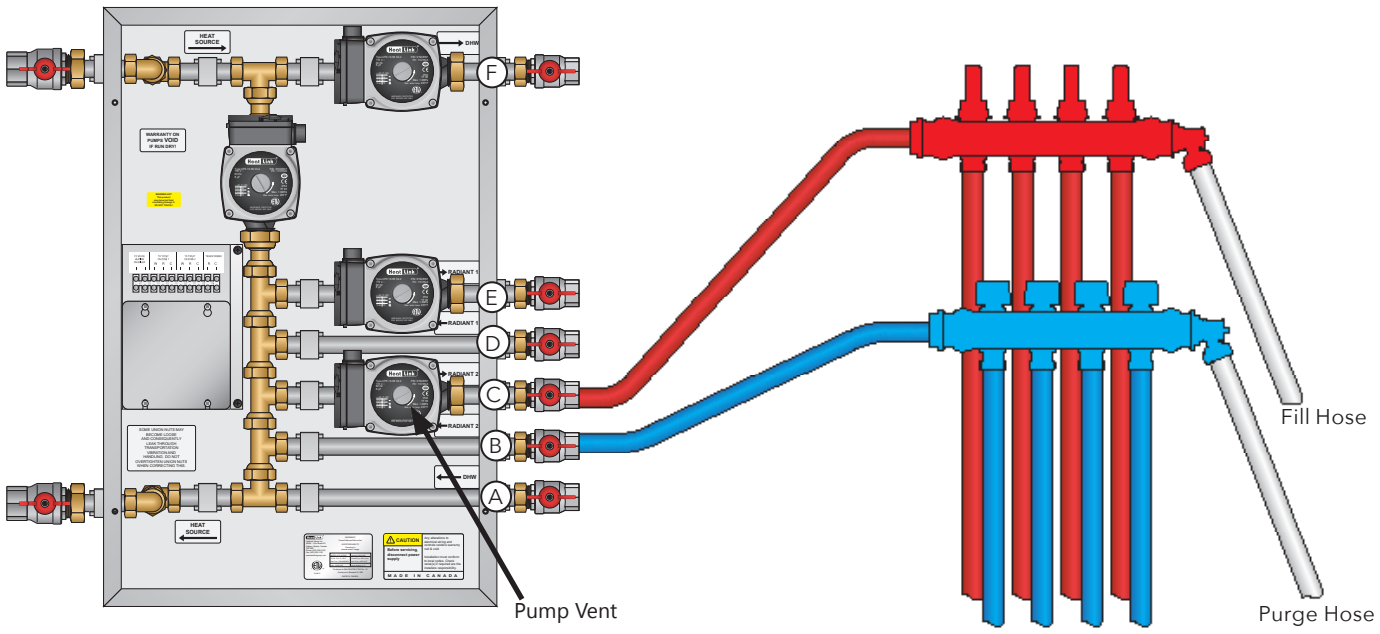
Step 8 Repeat for valves Ⓐ & Ⓕ, and purge from drain point and indirect tank.

Step 9 Remove hoses from manifolds and fully open valves Ⓐ, Ⓑ, Ⓒ, Ⓓ, Ⓔ, and Ⓕ.

Step 10 Vent all pumps (use a large flat head screwdriver to avoid damage to vents) before starting the system.

Step 11 Check for leaks at connections. If any leaks are found, use a back-up wrench and carefully tighten until leak stops. Do not overtighten.

Step 12 Pressurize system to the required operating pressure.



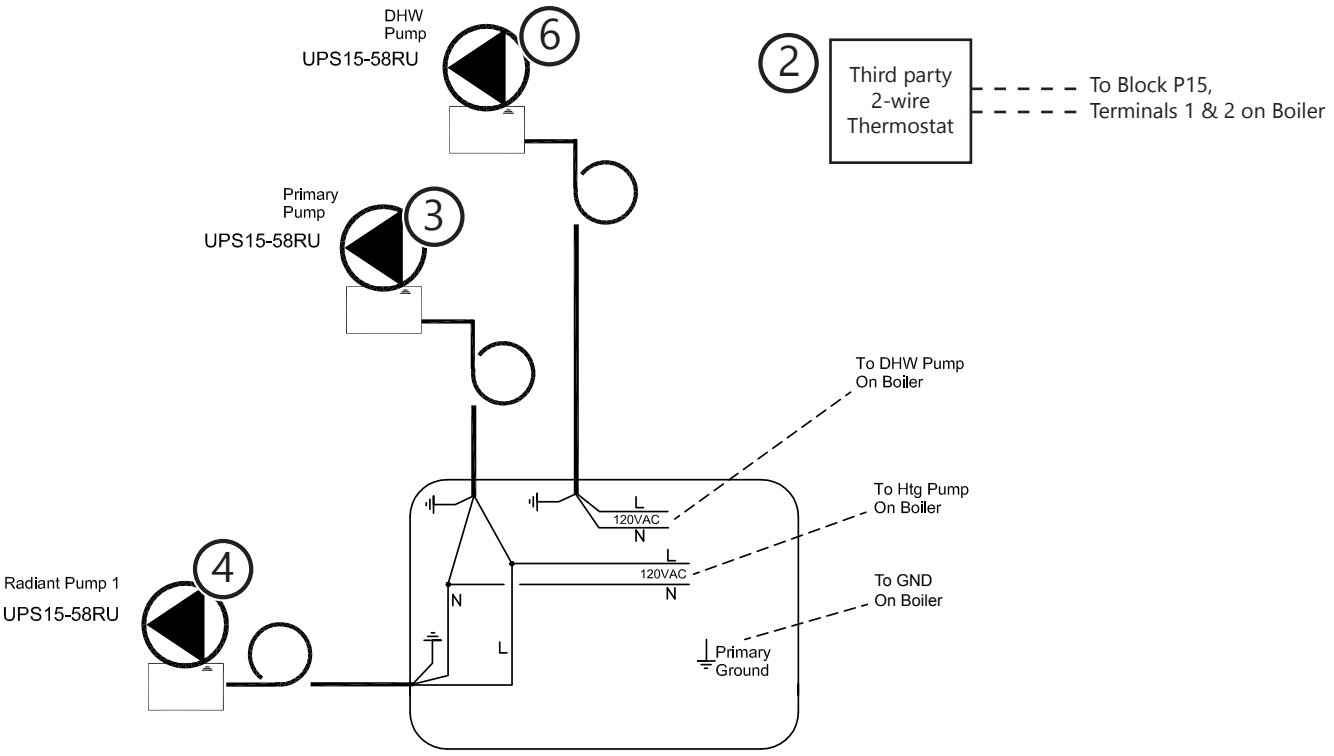
The discharged system fluid from the fill and purge process is not for consumption or washing.

ECO1ZN3P Panel Control Sequence & Wiring

Sequence of Operations – Space Heating
With 110V connections made to the boiler, a heat demand from the room thermostat (2) will send a heating demand to the boiler. The boiler will turn on the Primary (3) circulator and Radiant (4) circulator. The supply water temp is determined by the boiler. When the heat demand is removed, the Radiant (4) and Primary (3) circulators will stop.

Sequence of Operations – DHW
With a demand from the DHW aquastat to the boiler, the boiler will turn on the DHW (6) circulator and disable the Primary (3) and Radiant (4) circulator (if running) and change the supply water temp according to its settings. When the DHW demand is removed, the DHW (6) circulator will continue to run for as long as the boiler control requires.

- All wiring should be done by a qualified electrician and should meet local codes and jurisdictions.



Note: HeatLink® 3-wire thermostats require the use of a relay, StatLink® 6 Zone Base Module, or Actuator with End Switch.

------ Field Wiring
_____ Factory Wiring

ECO2ZN4P Panel Control Sequence & Wiring

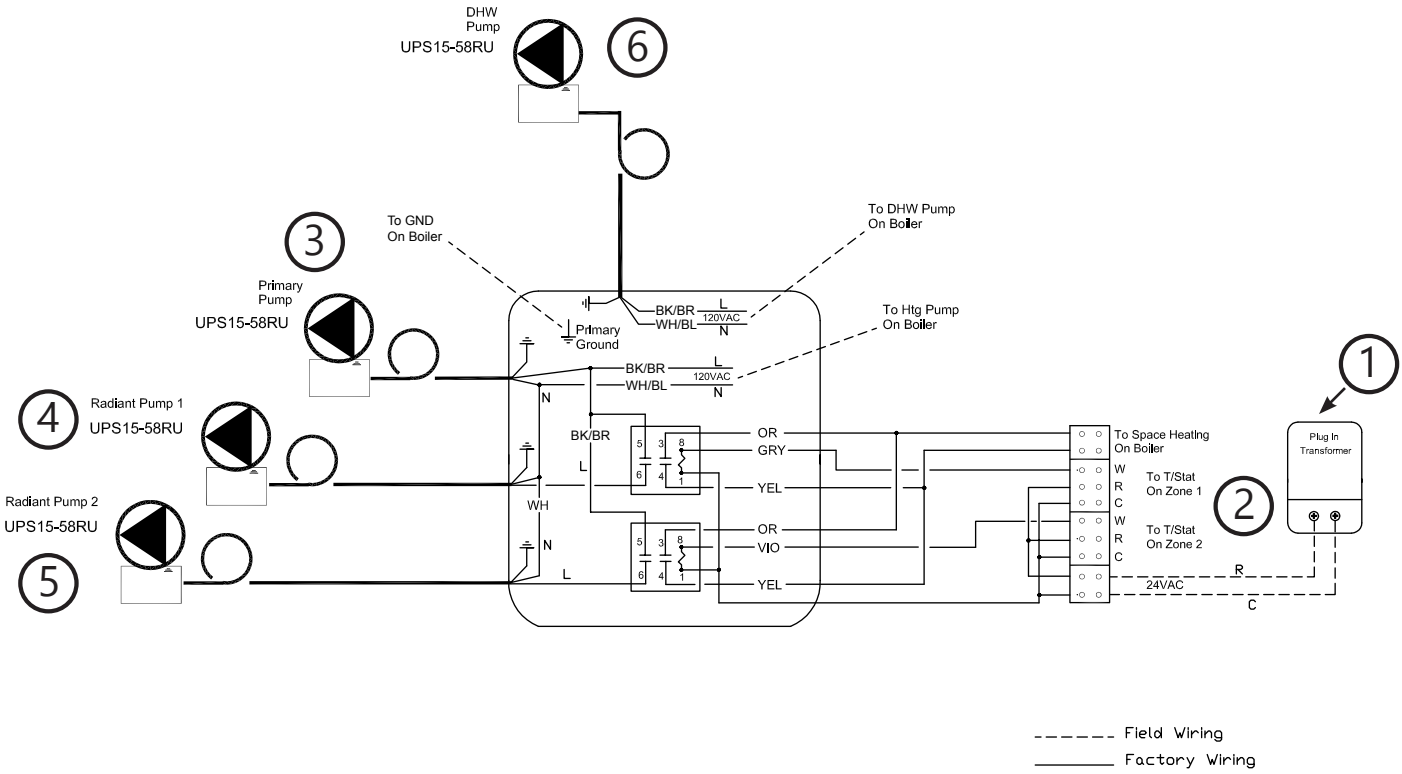
Sequence of Operations – Space Heating

With 110V connections made to the boiler and the transformer ① plugged in, a heat demand from either room thermostat ② will close its corresponding relay in the panel and send a heating demand to the boiler. The boiler will turn on the Primary ③ circulator and appropriate Radiant ④⑤ circulator. The supply water temp is determined by the boiler. When the heat demand is removed, the Radiant ④⑤ circulators will stop and the Primary ③ circulator will continue to run for as long as the boiler control requires.

Sequence of Operations – DHW

With a demand from the DHW aquastat to the boiler, the boiler will turn on the DHW ⑥ circulator and disable the Primary ③ and Radiant ④⑤ circulators (if running) and change the supply water temp according to its settings. When the DHW demand is removed, the DHW ⑥ circulator will continue to run for as long as the boiler control requires.

- 24V low voltage power may be supplied to the thermostat. Wiring to the terminal strip requires 18 gauge 4 wire.
- All wiring should be done by a qualified electrician and should meet local codes and jurisdictions.
- See next page for thermostat wiring.

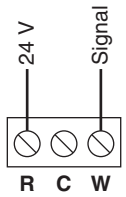


Panel Wiring

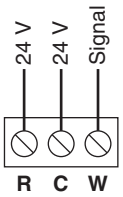
Thermostat Wiring (ECO2ZN4P only)

- 24V low voltage power may be supplied to the thermostat. Wiring of thermostat should be done by qualified electrician and should meet local codes and jurisdictions. Wiring to the terminal strip requires 18 gauge wire.

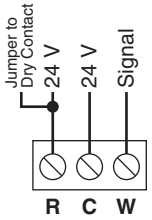
- **Do not exceed 2VA per thermostat.**
- **Do not cross terminals *C* and *R***



2-Wire Thermostat or StatLink®
(battery only or non-electric)



3-Wire Thermostat
(HeatLink thermostats)



4-Wire Thermostat
(with dry contact signal)

Troubleshooting

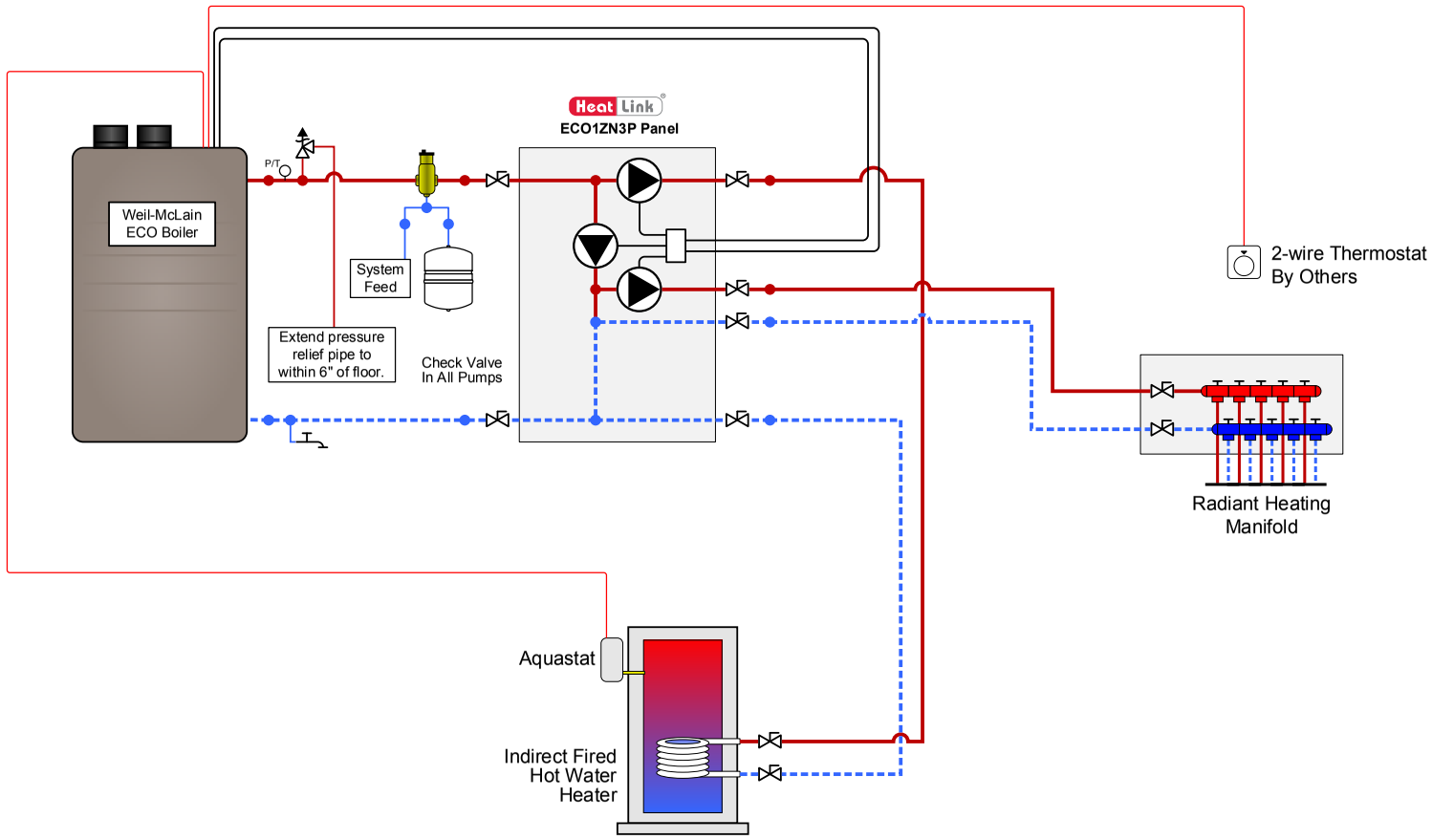
Problem	Check / Verify	Possible Cause
Low Temperature Within Room	Misplacement of thermostat location within room.	Make sure thermostat is not being influenced by an additional heat source, such as lighting or air duct.
	Low temperature setting of the thermostat.	Adjust the temperature setting on thermostat.
	The system fails to turn on if the thermostat is set to high setting	Thermostat may be out of calibration or defective. Replace thermostat.
	The electronic actuator fails to open during a call for heat	The electronic actuator may be improperly seated or may be defective. Replace if necessary.
	Wiring from heat source to panel.	Check that the wiring is done properly. Consult qualified electrician prior to alteration of wiring between heat source and panel.
	Output of heat source is unable to meet demand of heating system.	Compare output of heat source to the requirements of the heating system.
	Circulator is not on during a call for heat. (Use a stethoscope or similar device to verify)	The circulator may be defective.
	When zone valves are installed outside the panel a qualified electrician should verify 24V power is supplied to the thermostats and actuator.	The 24V transformer may have failed. Any zone valves must be opened manually to avoid dead-heading of the circulator.
High Temperature Within Room	Check current setting of the thermostat.	Adjust the temperature setting on thermostat to a lower setting.
	Installed electronic actuators remain open after the thermostat is satisfied.	An obstruction inside the zone valve is not allowing the actuator to fully close or the thermostat is still calling for heat.

Maintenance

Yearly maintenance should be done on the panel prior to each heating season to ensure the efficient and accurate operation of the panel.
Complete the following check list:

- Raise all thermostats to cause a call for heat within the system. Verify that the circulator starts, via a stethoscope or similar device.
- Confirm that the Auxiliary Contacts close.
- If applicable, verify that each zone valve opens during the call for heat – the actuator should be warm to the touch, the LED will light up (on 5620x models) and the white indicator should rise from the top of the actuator.
- Return all thermostats to a desirable setting.

You are now ready for another heating season with HeatLink.



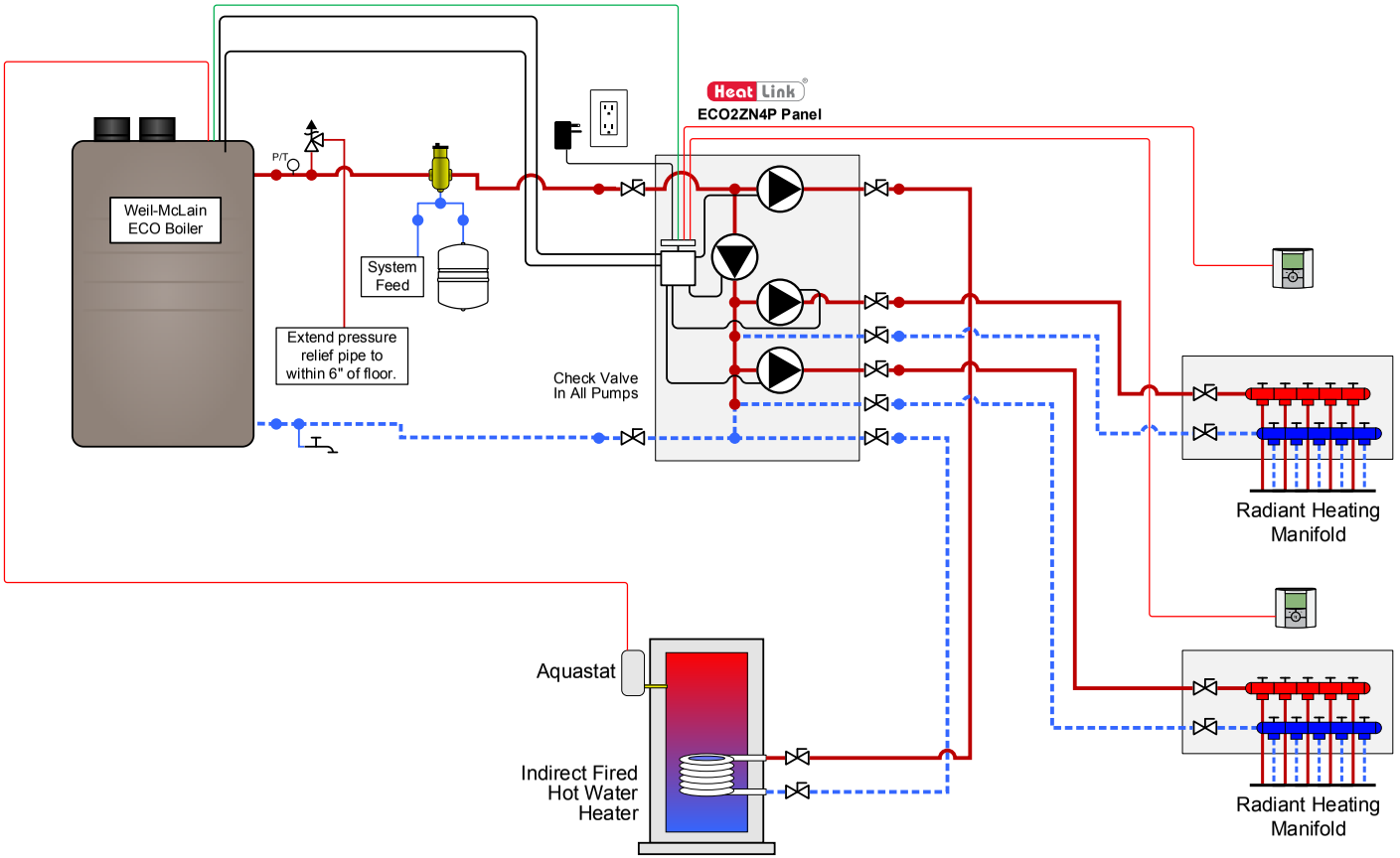
Heat Link®
www.heatlink.com
1-800-661-5332

Notes:
- Drawings are for HeatLink suggested system layout only! User must determine if system layout will work for their particular application.
- Air vents, expansion tanks, pressure relief valves, etc. for heat source as per local codes.
- Use isolation ball valves for all circuits and components.
- Local codes, regulations, and authorities have final jurisdiction.

Heat Source: Weil-McLain ECO Boiler
Panel(s): ECO1ZN3P
Heat Load(s): IFHWH, Radiant Heating

Date: 2015-07-07

Schematic #: **SCH-ECO-M001**
Rough-in wiring see: SCH-MRIB-R001
Wiring detail see: SCH-ECO-E001



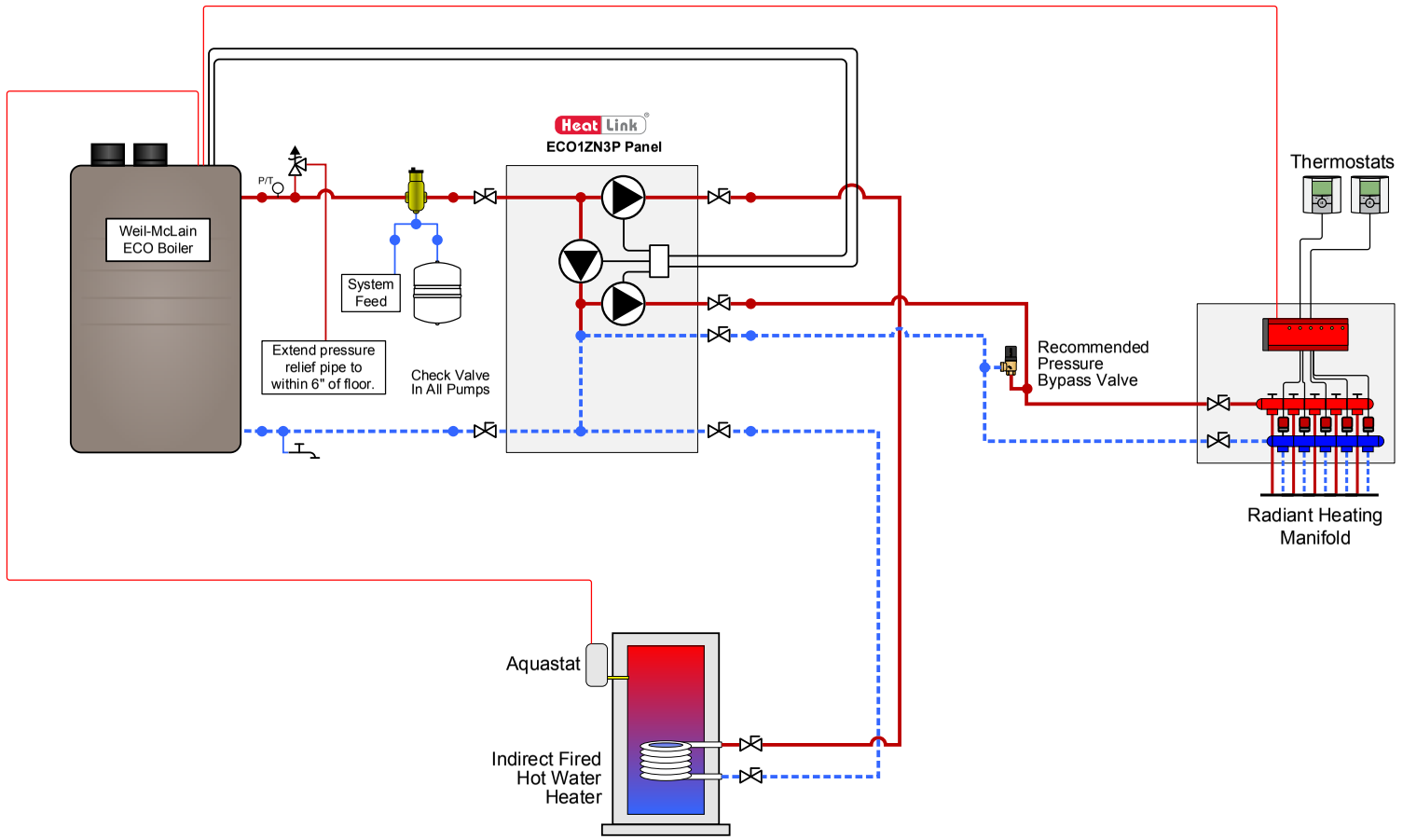
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Notes:
- Drawings are for HeatLink suggested system layout only! User must determine if system layout will work for their particular application.
- Air vents, expansion tanks, pressure relief valves, etc. for heat source as per local codes.
- Use isolation ball valves for all circuits and components.
- Local codes, regulations, and authorities have final jurisdiction.

Heat Source: Weil-McLain ECO Boiler
Panel(s): ECO2ZN4P
Heat Load(s): IFHWH, Radiant Heating

Date: 2017-05-10

Schematic #: **SCH-ECO-M002**
Rough-in wiring see: SCH-MRIB-R001
Wiring detail see: SCH-ECO-E002



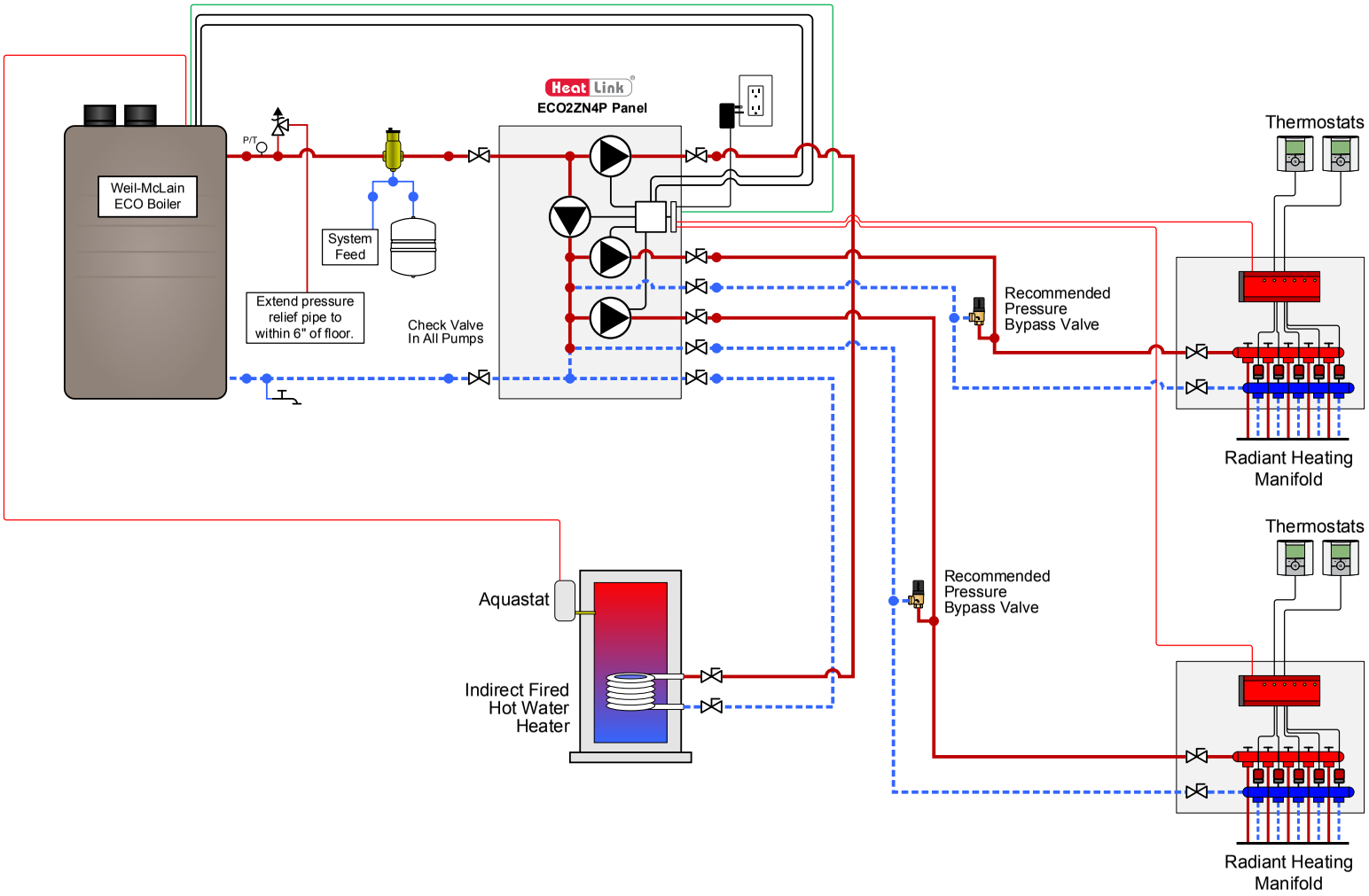
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Notes:
- Drawings are for HeatLink suggested system layout only! User must determine if system layout will work for their particular application.
- Air vents, expansion tanks, pressure relief valves, etc. for heat source as per local codes.
- Use isolation ball valves for all circuits and components.
- Local codes, regulations, and authorities have final jurisdiction.

Heat Source: Weil-McLain ECO Boiler
Panel(s): ECO1ZN3P
Heat Load(s): IFHWH, Radiant Heating

Date: 2015-07-07

Schematic #: **SCH-ECO-M003**
Rough-in wiring see: SCH-MRIB-R002
Wiring detail see: SCH-ECO-E003



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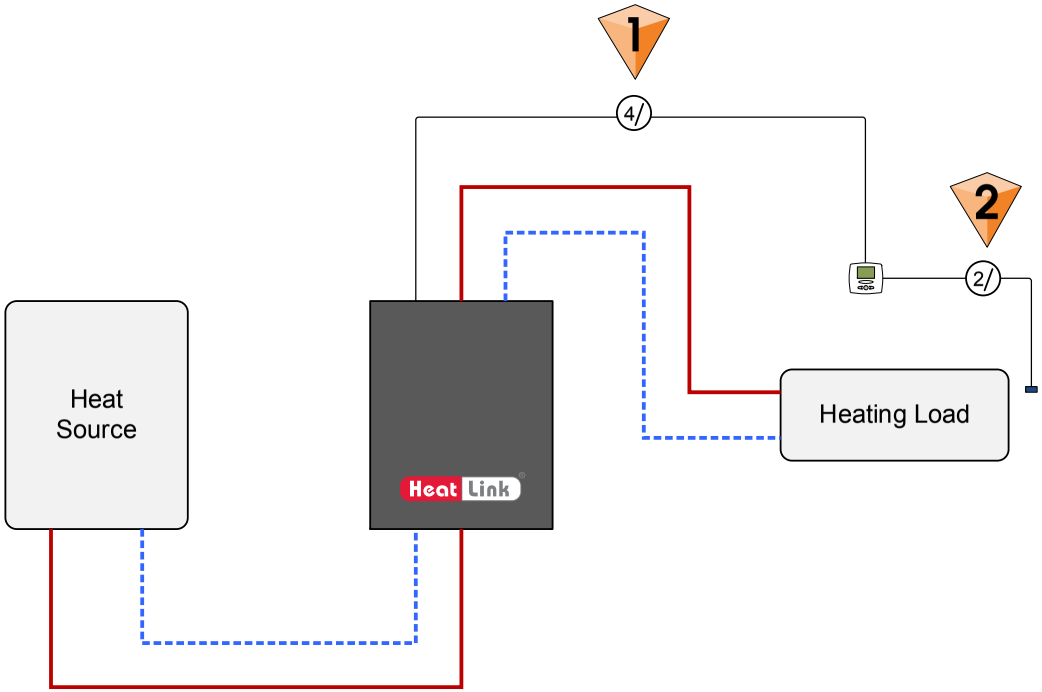
Notes:

- Drawings are for HeatLink suggested system layout only! User must determine if system layout will work for their particular application.
- Air vents, expansion tanks, pressure relief valves, etc. for heat source as per local codes.
- Use isolation ball valves for all circuits and components.
- Local codes, regulations, and authorities have final jurisdiction.

Heat Source: Weil-McLain ECO Boiler
Panel(s): ECO2ZN4P
Heat Load(s): IFHWH, Radiant Heating

Date: 2015-07-07

Schematic #: **SCH-ECO-M004**
Rough-in wiring see: SCH-MRIB-R002
Wiring detail see: SCH-ECO-E004



1 **Room Thermostat**
Standard 4-wire to be run from thermostat to mechanical room.

2 **Floor Sensor (optional)**
Standard 2-wire to be run from thermostat to floor sensor.

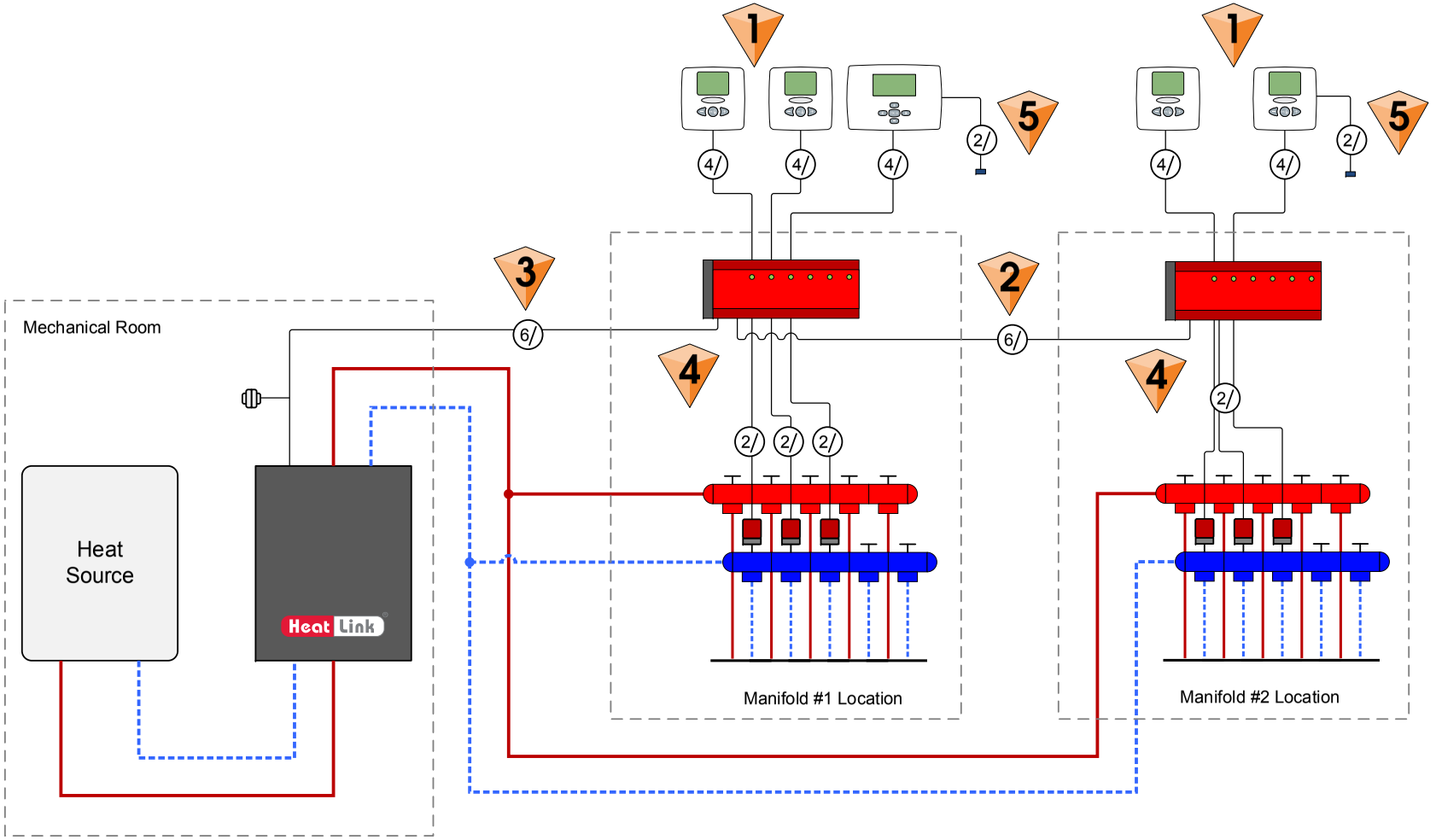
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Notes:
- Drawings are for HeatLink suggested electrical schematics only! User must determine if electrical schematic will work for their particular application. User must also confirm all HeatLink schematics with manufacturer schematics of each particular control chosen.
- In all cases manufacturer equipment schematics will take precedence over HeatLink electrical schematics.
- Local codes, regulations, and authorities have final jurisdiction.

Application: Rough-in Wiring for One Zone Heating

Date: 2012-10-19

Schematic #: **SCH-MRIB-R001**



1 Room Thermostats
Standard 4-wire to be run from each zone back to the corresponding manifold location.

2 6-wire Jumper
6-wire to be run between each manifold location. This allows for the transfer of the clock signal, heat demand information, and power from module to module.

3 6-wire Jumper
6-wire to be run from the last manifold location to the mechanical room. This allows for the transfer of the clock signal, heat demand information, and power.

4 Optional
Allow for 110V power source to a 24V transformer at each manifold location instead of supplying 24V power from the mechanical room.

5 Floor Sensor (optional)
Standard 2-wire to be run from thermostat to floor sensor.

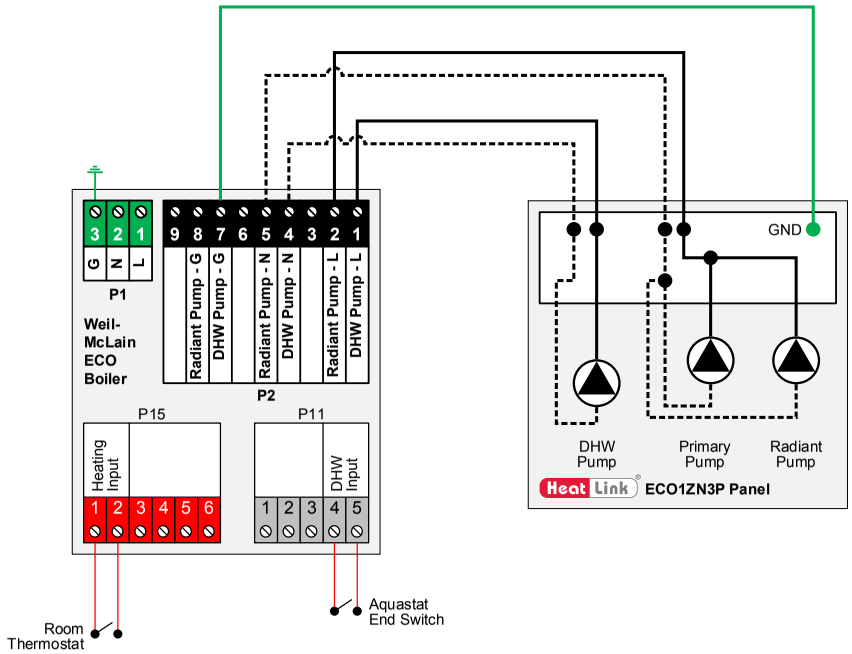
Heat Link®
www.heatlinkgroup.com
1-800-661-5332

Notes:
- Drawings are for HeatLink suggested electrical schematics only! User must determine if electrical schematic will work for their particular application. User must also confirm all HeatLink schematics with manufacturer schematics of each particular control chosen.
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Application: Rough-in Wiring for Multiple Zone Heating with StatLink

Date: 2012-10-19

Schematic #: **SCH-MRIB-R002**



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Notes:

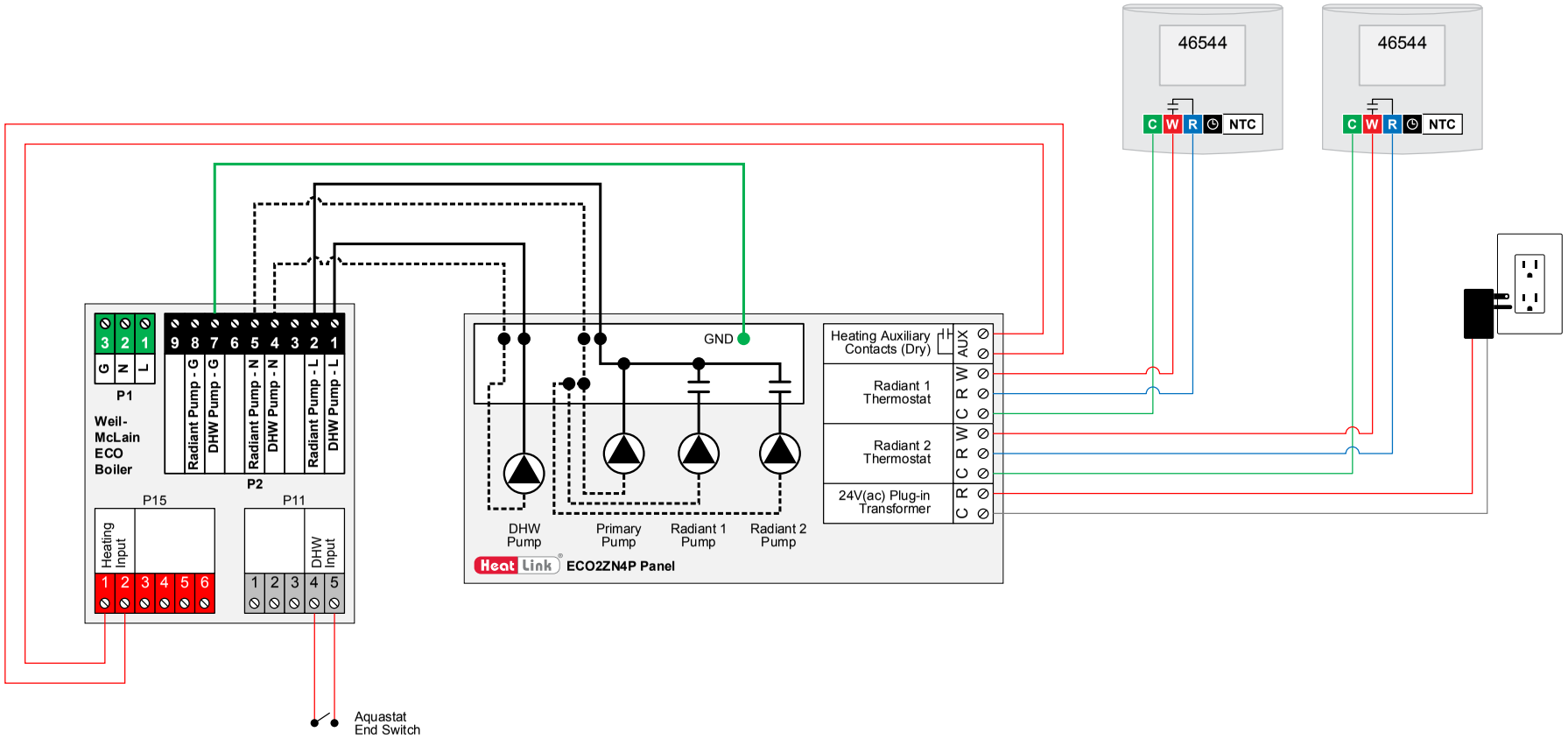
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Application: Radiant Heating and Indirect Fired Hot Water Heater

Schematic #: **SCH-ECO-E001**

Rough-in wiring see: SCH-MRIB-R001

Date: 2014-08-19



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Notes:

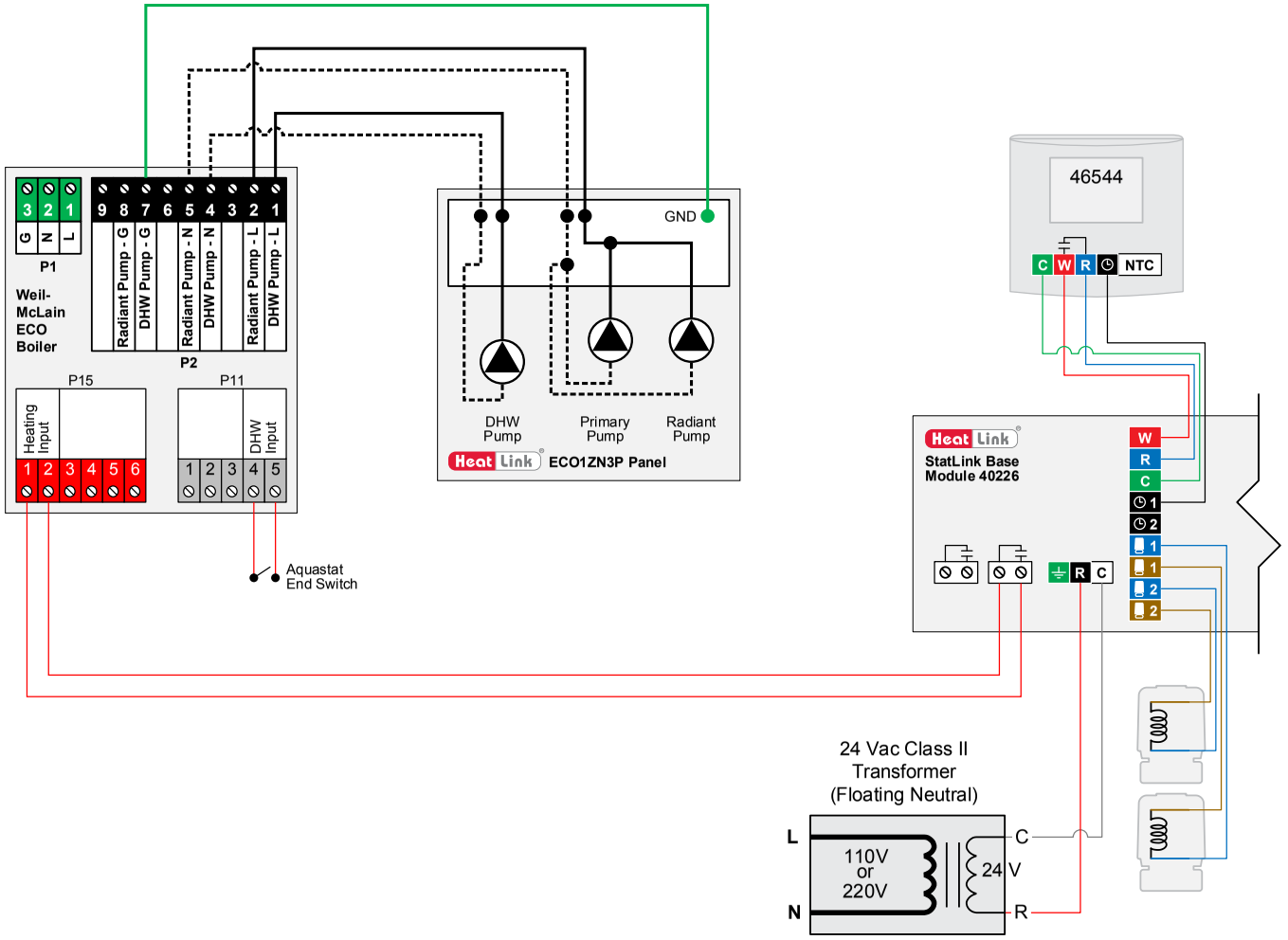
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Application: Radiant Heating and Indirect Fired Hot Water Heater

Date: 2014-08-21

Schematic #: **SCH-ECO-E002**

Rough-in wiring see: SCH-MRIB-R001



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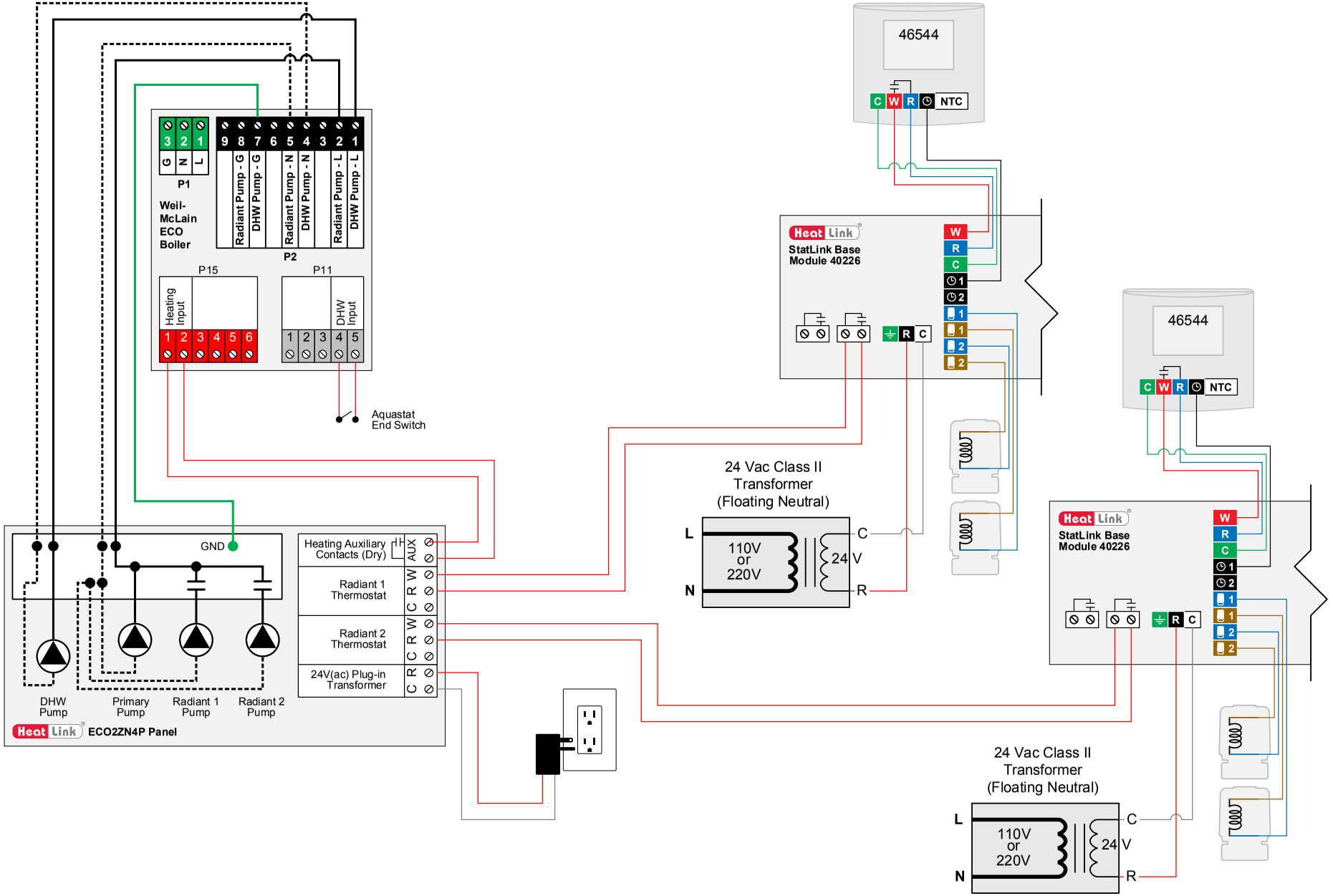
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Application: Radiant Heating and Indirect Fired Hot Water Heater

Date: 2014-08-21

Schematic #: **SCH-ECO-E003**

Rough-in wiring see: SCH-MRIB-R002



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Notes:

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Application: Radiant Heating and Indirect Fired Hot Water Heater

Schematic #: **SCH-ECO-E004**

Rough-in wiring see: SCH-MRIB-R002

Date: 2014-08-21



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